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Research Article

Effect of Frozen Storage on the Chemical Composition of Sand Smelt (*Atherina hepsetus*) Fish Burger and Finger

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Abstract:

Sand smelt fish (*Atherina hepsetus*) one of the low economic fish and unacceptable from consumers in Qarun lake, Egypt. Sand smelt fish burger and finger made from sand smelt fish with soybean flour (SF) and minced boiled potatoes (MBP) to improve the economic value for fish. Changes in proximate composition of sand smelt fish products during frozen storage were determined. Chemical analysis indicated that moisture, protein and fat contents of burger and fingers samples gradually decreased during frozen storage period while ash and carbohydrate contents increased during frozen storage. No considerable changes in cooking loss could be observed in the early stages of frozen storage. Meanwhile, as the storage period prolonged, cooking loss values increased. The filling materials SF and MBP used in the production of fish products showed an observed effect in maintaining the chemical composition of the products for 90 days of frozen storage. It can be concluded that sand smelt fish products opening an opportunity for this good nutritious protein source to be used as a daily food.

Keywords: Fish products; Soybean flour; Frozen storage; Bissaria; Cooking loss

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Introduction

Fish is one of the most important sources of animal protein available in the tropics and has been widely accepted as a source of high quality protein and other elements for the maintenance of healthy body (Gomma, 2005). Fish contain high quality protein, low in saturated fatty acids and contain high content of unsaturated fatty acids (Venugopal & Shahidi, 1995). There is a large quantity of very small fish landed as by-catch which do not find a ready market as fresh fish. Sand smelt (Atherina boyeri) lives in the Marmara Sea, Aral and Caspian Sea Black Sea and Aegean Sea (Altun, 1999). The numbers of sand smelt fish (Bissaria) has increased in the Lake of Qarun In the recent years. Sand smelt fish is characterized by the high edible portion and small size but is unacceptable for consumer. Bissaria is an uneconomical fish in Egypt. In recent years, the increases civilizations have led to consumer's preference to ready-to-eat foods (Cakli et al., 2005). Fish burgers and fingers are one of the secondary minced fish based products and are popularly distributed frozen for longer shelf life (Jamilah, 2004). There are few published studies on the effect of frozen storage on the chemical composition sand smelt fish burger and finger. Freezing is the process that lowers the temperature to below the freezing point. These temperatures allow most of the water to turn into ice. The freezing point depends on the substances dissolved in the fluid of the tissue. Fish contain 75-80% water. The freezing process concerns the removal of latent heat during the phase transition of water from liquid to solid and removal of sensible heat, depending on the reduction of temperature (Gokoglu and Yerlikaya, 2015). Frozen storage has been widely employed to retain fish properties before it is consumed or employed in other technological processes. Fish is usually processed in different techniques such as boiling, smoking, roasting, frying and grilling. These processing and cooking techniques improved the hygienic quality by inactivation of pathogenic microorganisms and enhanced the digestibility and bio-availability of nutrient in the digestive tract (Kocatepe et al., 2011).

Therefore, the overall aims of this study was to investigate

1- Determine the changes in proximate composition of sand smelt frozen fish products stored at -18°C for a 3 month period.

2- Determine the changes in cooking loss of sand smelt fish burger and finger during frozen storage at -18°C, for 90 days.

Materials and Methods

Fish

About 25 kg of fresh sand smelt fish *(Atherina hepsstia)* was obtained from Qarun Lake, Fayoum Governorate, Egypt during April, 2017. Fresh fish were transported in ice-box to the laboratory of Fish processing and technology Research Station (at Fayoum), National Institute of Oceanography and Fisheries (NIOF).

Filling materials

Filling materials used in the processing of fish products were Soybean flour (SF) and Minced boiled potatoes (MBP). SF was obtained from Food Technology Research Institute, Agriculture Research Center (ARC) at Giza Governorate, Egypt. MBP was prepared by boiling potatoes for 15 min, peeled and minced.

Ingredients Sunflower oil, wheat flour, starch, sugar, salt, garlic, onion, spices, and other additives were obtained from the local market at Fayoum Governorate.

Preparation of fish

Fish was gutted, beheaded and washed gently with tap water. The edible portion of sand smelt using an electric meat mincer (Braun plus 1300). The minced fish was divided into two portions, kept to process fish products of burger and finger.

Fish burger formulation and processing

Table 1 indicates the recipe of sand smelt burger as mentioned by (Chandrasckhar and Mohite 1978) and sand smelt finger by (Çakli et al., 2005 and Tokur et al., 2006). The experimental formulated burger and finger samples were made by replacing the minced fish with the filling material at the desired level as illustrated in Table 1. All the formulations were needed by hand until homogenous dough was obtained. Portions of 50g were shaped (8.5 cm diameter and 1.0 cm thickness) by manually operated forming machine (NOAW- Affetacrane, Italy). The dough fish finger was shaped into fingers and frozen at -18C for 2 h before battering. The frozen fish fingers were rapidly coated with batter solution (3 parts of water plus 2 parts contained 94% maize flour, 2% skim milk, 2% egg yolk and 2% salt) and then they were rubbed with ground crumb. Burger and finger samples were packaged in polyethylene bags and stored at -18°C until required for analysis.

Storage studies

The formulated samples along with the control samples of burgers and fingers were packed in polyethylene bags and stored in deep freezer at -18° C for 90 days. Samples of burger and finger were withdrawn periodically at intervals of 15 days for analysis.

Analytical methods

Proximate chemical composition

Moisture, crude protein, crude fat and ash contents were determined according to AOAC (2012). Total carbohydrates were

Table 1: Recipes of sand smelt fish burger and fingers.

Fish burger	Fish fingers		
Ingredients	Ingredients %		%
Fish mince	75	Fish mince	93.5
Vegetable oil	9	Salt	1.5
Starch	8	Sugar	1
Salt	2.3	Wheat flour	3
Sodium bicarbonate	0.4	Cumin	0.24
Onion	2.5	Onion	0.24
Garlic	0.5	Garlic powder	0.24
Polyphosphate	0.3	Black pepper	0.24
*Spices mixture	2	Thyme	0.04

*Spices mixture composed of 32% black pepper, 22.5% coriander, 15% cumin, 10% cardamom, 9% red pepper, 7.5% cubeb and 4% clove.

calculated by difference method using the following equation: Total carbohydrates =100% - (% protein + % fat + % ash + % moisture) (Merrill and Watt, 1973).

Cooking loss

Cooking loss and was determined and calculated as described by Roland *et al.*, (1981) using the following equations:

$$Cooking loss (\%) = \frac{(Weight before cooking - weight after cooking)}{(weight before cooking)} \times 100$$

Sand smelt fish samples cooked by frying method

Statistical analysis: Data obtained were analyzed statistically using the least significant difference test (LSD) at ($p \le 0.05$) and Standard Error (Mean \pm SE) which calculated using SPSS 16.0 for windows (SPSS Inc., Chicago, USA).

Results and Discussion

Chemical analysis was carried in the uncooked burger and fingers samples to determine changes occurred in moisture, protein, fat, ash and carbohydrates contents during frozen storage period.

Moisture

Changes in moisture content of raw (uncooked) fish products made from sand smelt fish were determined during storage period at -18 °C for 90 days and results obtained are given in **Table 2**. Moisture content of burger samples immediately after production were determined by 60.22, 60.63 and 62.22 % for control sample and those formulated by adding 15% SF and 15% MBP, respectively. These values of moisture content gradually decreased during storage, down to 56.31, 55.15 and 57.54% respectively at the end of 90 days storage. Moisture contents of fish fingers showed similar changes during frozen storage

Table 1:	Recipes	of sand	smelt fish	burger	and fingers.

Fish l	ourger	Fish f	Substitution	
Minced fish (g)	(SF) or (MBP)(g)	Minced fish (g)	(SF) or (MBP) (g)	Level (%)
75.00	-	93.50	-	0
67.50	7.50	84.15	9.35	10
63.75	11.25	79.47	14.03	15
60.00	15.00	74.80	18.70	20

*Spices mixture composed of 32% black pepper, 22.5% coriander, 15% cumin, 10% cardamom, 9% red pepper, 7.5% cubeb and 4% clove.

Table 2: Substitution levels of the filling materials (SF and MBP)

 used in the preparation of sand smelt fish burger and fingers.

Fish burger		Fish f	Substitution	
Minced fish (g)	(SF) or (MBP)(g)	Minced fish (g)		
75.00	-	93.50	-	0
67.50	7.50	84.15	9.35	10
63.75	11.25	79.47	14.03	15
60.00	15.00	74.80	18.70	20

under the same conditions. Data presented in Table 3 indicated that moisture contents of control, 20% SF and 15% MBP finger sample gradually decreased from 64.77, 63.34 and 65.12% at day zero storage to 59.10, 58.15 and 61.82%, respectively. The total losses in moisture contents of sand smelt burger at the end of storage period were 8.42, 7.13 and 7.5% in control, 15% SF and 15% MBP samples, respectively. Similarly moisture losses of control, 20% SF and 15% MBP samples were 10.22, 6.69 5.10% respectively. This observation indicated that incorporation of filling materials in the processing of sand smelt fish products improved the water binding capacity in these products during frozen storage. The improving effect of filling materials was more pronounce in fish fingers particularly with minced boiled potatoes. Similar findings were reported by Baaiu (1974), El-Akeel (1983), Abo-zied (1995), Gomma (2005), Ibrahim and El-Sherif (2008) and Gandotra et al. (2012). Also these results agreed with studies made on fish products processed from other types of fish. Orban et al. (2002). In sea bass (Dicentrarchus labrax) fillets, moisture content decreased during frozen storage (Benjakul et al. 2005). This decrease in moisture content was attributed to the sublimation of ice in frozen storage and the loss of drip during thawing process. Meanwhile, in contrary to these findings, in a study made on crab, Zamir et al. (1998) found an increasing trend in moisture content during storage and attributed this increase to the loss of water holding capacity of tissue.

Protein

Changes in protein contents of fish burger and finger during frozen storage are shown in Table 4. The results indicated that protein contents of control and formulated burgers samples gradually decreased during storage. As shown in Table 4 protein content of fresh burger samples were 43.16, 41.91 and 40.63% (on dry weight) for control, 15% SF and 15% MBP sample, respectively. After 90 days of frozen storage, protein contents of these samples decreased to 34.79, 31.10 and 31.68% (on dry weight), respectively. Changes in protein contents of fish fingers showed similar behavior during frozen storage under the same conditions. The results presented in Table 4 indicated that protein contents of control, 20% SF and 15% MBP decreased from 50.76, 44.46 and 43.15% (on dry weight) at zero time of storage to 38.51, 35.01 and 31.64 (on dry weight basis), respectively at the end of 3 months of storage. Determination of protein contents of sand smelt products during frozen storage revealed that protein losses increased as the storage period extended and the loss was more pronounced in fish finger samples comparing with burger samples. Data shown in Table 4 indicated that protein losses in burger samples stored for 30, 60 and 90 days ranged between 5.02 - 7.21, 12.86 - 14.62 and 19.39 - 25.79%, respectively. Similarly, fish fingers samples stored for 30, 60, 90 days under the same frozen conditions lost about 5.9 -9.52, 13.36 - 18.8 and 21.3 - 26.70% of their initial protein contents. It could be noticed that fingers samples formulated by adding the filling material SF showed the lowest value of protein loss. Protein loss during frozen storage of fish products had been studied and several mechanisms were suggested to explain this behavior. Baaiu (1974) attributed protein loss in mackerel fish during 180 days of frozen storage to

the leakage of some soluble protein components in drip during thawing process. Abo-Taleb (1997) reported that the changes in protein content during frozen storage may be due to the loss of some volatile nitrogenous compounds during frozen storage and protein hydrolysis by enzymes which enhanced the loss of water soluble nitrogen with separated drip. Recently, Gandotra *et al.*, (2012) attributed protein loss observed during frozen storage of (*Labeo rohita*) to the leaching effect on amino acid and water-soluble protein during thawing, process.

Fat

Changes in fat content of fish burger and fingers during storage at -18 °C for 90 days are showed in **Table 5**. All samples of burger and fingers showed a considerable decrease in their contents of fat during frozen storage and the decrease increased as the storage period prolonged. The initial fat contents of burger samples were 23.50, 19.08 and 16.67% (on dry weight basis) for control sample and those made by incorporation of 15% SF and 15% MBP, respectively. These values of fat content gradually decreased during frozen storage of the samples. Fat losses in control burger sample stored for 30, 60 and 90 days were estimated by 4.39, 11.96 and 19.96% respectively. However, the burger samples formulated with adding filling materials showed faster rates of fat decreasing during storage under the same conditions. In particular, burger sample formulated with adding 15% SF showed the highest decreasing in fat content among the different burger samples. The percentages of fat loss in 15% SF burger sample were calculated by 10.32, 19.23 and 29.19% after 30, 60 and 90 days of storage respectively, while after the same periods, burger sample contained 15% MBP lost about 4.5, 13.86 and 25.67% of their initial contents of fat. Similarly, the extend of fat decrease in fingers samples increased as storage period prolonged. Meanwhile, the rates of decreasing fat contents of fingers samples were found to be higher than those observed in burger samples stored under the same conditions. Moreover, it was observed that among the different analyzed samples, finger samples formulated with adding MBP showed the highest loss in fat contents during frozen storage. At the end of 90 days of frozen storage this sample lost more than 40% of its fat content. In a study made by Gandotra et al., (2012) on (Labeo rohita) fish during frozen storage for 21 days at $-12 \pm 2^{\circ}$ C the losses in lipids concentration were determined by 5.44%, 15.80% and 22.27% after 7, 14 and 21 days of storage. Similar results reported by Fik, et al. (1988), Arannilewa, et al., (2005), Gomma, (2005) and Ibrahim and El-Sherif, (2008). The decreeing in fat content might be due to oxidation and hydrolysis of lipids which result in the formation of some volatile compounds as aldehydes and ketones. Same finding was mentioned by (Gandotra et al., 2012).

Table 3: Changes in moisture content of sand smelt fish products during frozen storage at -18°C.

Stana aa		Fish Burger		Fish Finger		
Storage	Control	SF	MBP	Control	SF	MBP
period (day)	Control	15%	15%	Control	20%	15%
0	60.22 ± 1.15	60.63 ± 0.941	62.22 ± 1.73	64.77 ± 0.444	63.34 ± 0.773	65.12 ± 1.22
15	59.52 ± 0.877	59.86 ± 1.15	61.88 ± 1.08	64.42 ± 0.814	62.85 ± 1.06	64.90 ± 0.519
30	59.05 ± 0.606	59.09 ± 1.20	61.05 ± 0.606	62.55 ± 0.317	62.22 ± 0.641	64.15 ± 0.663
45	58.40 ± 0.808	57.92 ± 0.531	59.22 ± 1.00	61.18 ± 0.681	61.72 ± 0.415	63.33 ± 0.676
60	57.22 ± 0.577	57.18 ± 0.681	58.77 ± 1.02	61.55 ± 0.894	60.85 ± 0.490	63.02 ± 0.588
75	56.55 ± 0.317	56.70 ± 0.404	58.30 ± 0.173	60.30 ± 0.750	59.94 ± 0.542	62.45 ± 0.259
90	56.31 ± 3.00	55.15 ± 0.663	57.54 ± 0.426	59.10 ± 0.635	58.15 ± 0.663	61.82 ± 0.473
Sig.	0.124	0.006	0.015	0	0.001	0.037

Data are presented as mean \pm SE of 3 replicates. SE: standard error. Significant difference at p<0.05.SF: soybean flour, MBP: minced boiled potato

Table 4: Changes in protein content of sand smelt fish products during frozen storage at -18°C.

Storage		Fish Burger		Fish Finger		
Storage	Control	SF	MBP		SF	MBP
period (day)	Control	15%	15%	Control	20%	15%
0	43.16 ± 0.092	41.91 ± 0.525	40.63 ± 0.363	50.76 ± 0.438	44.46 ± 0.256	43.15 ± 0.663
15	42.10 ± 0.635	40.41 ± 0.236	39.74 ± 0.427	49.75 ± 0.433	43.47 ± 0.271	41.77 ± 0.444
30	40.05 ± 0.606	39.35 ± 0.202	38.59 ± 0.311	45.93 ± 0.536	41.82 ± 0.273	39.36 ± 0.207
45	38.85 ± 0.490	37.19 ± 0.687	35.51 ± 0.871	43.41 ± 0.236	40.49 ± 0.282	37.09 ± 0.629
60	37.61 ± 0.352	35.22 ± 0.704	34.69 ± 0.398	42.26 ± 0.150	38.52 ± 0.300	35.02 ± 0.588
75	35.56 ± 1.15	32.59 ± 0.340	33.79 ± 0.456	40.76 ± 0.438	37.49 ± 0.282	33.13 ± 0.652
90	34.79 ± 0.577	31.10 ± 0.635	31.68 ± 0.975	38.51 ± 0.871	35.01 ± 0.583	31.64 ± 0.369
Sig.	0	0	0	0	0	0

Data are presented as mean \pm SE of 3 replicates. SE: standard error. Significant difference at P<0.05.SF: soybean flour, MBP: minced boiled potato.

Ash

Table 6 shows the changes in ash contents of burger and fingers made from sand smelt fish during storage for 90 days. The general trend was increasing ash concentration in the different sample during storage. The results showed that ash content of control burger sample increased from 9.93% (on dry weight basis) at zero day of storage to 10.18, 11.34 and 11.49% after 30, 60 and 90 days of storage. Also, fish burger formulated by adding SF and MBP showed slight increases in their ash contents. In the same trend ash contents of fingers samples slightly increased during frozen storage. Similar observation was found during frozen storage of some fish products (Ibrahim and El-Sherif, 2008). Gomma (2005) reported that ash content of fish sausage made from catfish and Tilapia increased during storage at -18°C for 120 days. The increase in ash contents of fish products during frozen storage might be attributed to the loss recorded in the concentration of protein and fat content which reflected the increasing found in ash contents. On the other hand some studies showed a decreasing in ash content of fish during frozen storage which was attributed to the drip loss during thawing process (Gandtora et al., 2012).

Carbohydrate

The remaining percentage of the chemical composition of a given food products is likely to be the carbohydrate. The carbohydrate of sand smelt fish products during frozen storage were calculated using the difference methods and data obtained are presented in Table 7. Chemical composition of fish burger showed that the carbohydrate contents of control sample was 23.41% (on dry weight basis), while samples formulated with incorporation of SF and MBP contained 26.41 and 32.64% (on dry weight basis), respectively. Carbohydrate contents of control and formulated burger samples gradually increased during frozen storage. At the end of 90 days of storage carbohydrate contents of control and 15% SF and 15% MBP formulated sample were calculated by 34.91, 41.54 and 44.16 % (on dry weight basis), respectively. Similarly, fish finger samples showed the same trend regarding the changes in carbohydrate during storage under the same condition. Carbohydrate contents of control, 20% SF, 15% MBP increased from 23.40, 32.53 and 35.90%, respectively at zero time to 39.34, 43.94and 50.44% at the end of 90 days storage. The result obtained in the present study agreed with those reported by (Gomma 2005). This increase in carbohydrate contents of fish products may be due to the decrease occurred in moisture, protein and fat contents during frozen storage.

Cooking loss

Cooking loss is an important criterion since it represents economic loss, alteration of nutritional value of the product due to releasing some of the soluble nutrients such as vitamins and

L L		1	U	e		
S40-00 70		Fish Burger		Fish Finger		
Storage	Control	SF	MBP	Control	SF	MBP
period (day)	Control	15%	15%	Control	20%	15%
0	23.50 ± 0.288	19.08 ± 0.623	16.67 ± 0.352	16.61 ± 0.352	13.50 ± 0.288	13.27 ± 0.155
15	22.97 ± 0.560	17.61 ± 0.352	16.53 ± 0.306	15.88 ± 0.557	13.32 ± 0.184	13.11 ± 0.063
30	22.47 ± 0.271	17.11 ± 0.063	15.92 ± 0.531	14.95 ± 0.548	12.97 ± 0.560	12.41 ± 0.236
45	21.68 ± 0.392	16.33 ± 0.190	14.98 ± 0.277	13.78 ± 0.450	12.04 ± 0.023	11.24 ± 0.138
60	20.69 ± 0.173	15.41 ± 0.236	14.36 ± 0.207	13.21 ± 0.121	11.49 ± 0.282	10.55 ± 0.317
75	19.75 ± 0.433	14.50 ± 0.288	13.69 ± 0.398	12.37 ± 0.173	10.21 ± 0.121	9.83 ± 0.202
90	18.81 ± 0.178	13.51 ± 0.294	12.39 ± 0.225	11.69 ± 0.115	9.20 ± 0.057	7.91 ± 0.151
Sig.	0	0	0	0	0	0

Table 5: Changes in fat content of sand smelt fish products during frozen storage at -18 °C.

Data are presented as mean \pm SE of 3 replicates. SE: standard error. Significant difference at p < 0.05.SF: soybean flour, MBP: minced boiled potato.

Table 6: Changes in ash content of sand smelt fish products during frozen storage at -18°C.

Stown and married	Fish Burger		Fish Finger			
Storage period (day)	Control	SF 15%	MBP 15%	Control	SF 20%	MBP 15%
0	9.93 ± 0.536	12.60 ± 0.346	10.06 ± 0.323	9.23 ± 0.132	9.63 ± 0.288	7.68 ± 0.392
15	9.93 ± 0.288	12.43 ± 0.248	10.10 ± 0.404	9.47 ± 0.277	9.96 ± 0.554	8.01 ± 0.583
30	10.18 ± 0.103	12.59 ± 0.340	10.19 ± 0.109	9.40 ± 0.230	9.93 ± 0.479	8.26 ± 0.150
45	10.14 ± 0.080	13.36 ± 0.207	10.57 ± 0.309	9.53 ± 0.288	10.38 ± 0.219	8.26 ± 0.080
60	11.34 ± 0.023	13.78 ± 0.115	11.33 ± 0.190	10.35 ± 0.202	10.60 ± 0.346	8.63 ± 0.132
75	11.27 ± 0.155	14.04 ± 0.173	11.73 ± 0.132	10.35 ± 0.202	10.93 ± 0.288	9.08 ± 0.623
90	11.49 ± 0.051	13.85 ± 0.086	11.78 ± 0.115	10.46 ± 0.265	11.85 ± 0.202	10.01 ± 0.288
Sig.	0	0.001	0	0.005	0.011	0.013

Data are presented as mean \pm SE of 3 replicates. SE: standard error. Significant difference at p < 0.05.SF: soybean flour, MBP: minced boiled potato.

		Fish Burger		Fish Finger		
Storage	Control	SF	SF MBP		SF	MBP
period (day)	Control	15%	15%	Control	20%	15%
0	23.41 ± 0.236	26.41 ± 0.814	32.64 ± 0.369	23.40 ± 0.230	32.53 ± 0.306	35.90 ± 0.519
15	25.00 ± 0.577	29.55 ± 0.317	33.63 ± 0.363	24.90 ± 0.519	33.24 ± 0.138	37.12 ± 0.646
30	27.30 ± 0.173	30.94 ± 0.542	35.30 ± 0.173	29.72 ± 0.415	35.28 ± 0.161	39.97 ± 1.47
45	29.32 ± 0.184	33.12 ± 0.646	38.94 ± 0.542	33.28 ± 0.161	37.07 ± 0.617	43.41 ± 0.236
60	30.22 ± 0.127	35.59 ± 0.340	39.63 ± 0.363	34.17 ± 0.675	39.39 ± 0.225	45.81 ± 0.467
75	33.41 ± 0.236	38.87 ± 0.502	40.79 ± 0.456	36.52 ± 0.300	41.36 ± 0.207	47.96 ± 0.554
90	34.91 ± 0.525	41.54 ± 0.311	44.16 ± 0.669	39.34 ± 0.196	43.94 ± 0.542	50.44 ± 0.282
Sig.	0	0	0	0	0	0

Table 7: Changes in carbohydrate content of sand smelt fish products during frozen storage at -18° C.

Data are presented as mean \pm SE of 3 replicates. SE: standard error. Significant difference at p < 0.05.SF: soybean flour, MBP: minced boiled potato.

Table 8: Changes in cooking loss% of sand smelt fish products during frozen storage at – 18°C.

Stanaga		Fish Burger			Fish Finger	
Storage period (day)	Control	SF	MBP	Control	SF	MBP
period (day)	Control	15%	15%	Control	20%	15%
0	26.01 ± 0.577	17.87 ± 0.502	20.35 ± 0.202	17.17 ± 0.081	12.96 ± 0.554	16.38 ± 0.219
15	26.03 ± 0.306	18.07 ± 0.404	21.32 ± 0.184	18.01 ± 0.346	13.25 ± 0.144	16.50 ± 0.288
30	26.17 ± 0.658	18.63 ± 0.363	21.40 ± 0.230	18.42 ± 0.242	13.32 ± 0.184	16.97 ± 0.173
45	26.20 ± 0.692	19.05 ± 0.606	22.54 ± 0.311	18.43 ± 0.248	13.84 ± 0.484	17.13 ± 0.075
60	27.20 ± 0.115	19.60 ± 0.346	22.82 ± 0.437	18.67 ± 0.386	13.90 ± 0.519	18.03 ± 0.297
75	27.52 ± 300	19.65 ± 0.375	22.84 ± 0.484	19.25 ± 0.144	14.77 ± 0.444	18.23 ± 0.162
90	27.68 ± 0.487	20.61 ± 0.352	23.44 ± 0.254	19.63 ± 0.363	14.82 ± 0.473	19.13 ± 0.652
Sig.	0.107	0.006	0	0.001	0.046	0

Data are presented as mean \pm SE of 3 replicates. SE: standard error. Significant difference at p<0.05.SF: soybean flour, MBP: minced boiled potato.

amino acids and also negatively affects the texture of the cooked product. In the present study, cooking losses were determined in sand smelt fish products immediately after processing (before storage) and periodically during frozen storage. After frying the product in vegetable oil (sun flower oil). As shown in Table 8, the initial values of cooking of control, 15% SF and 15% MBP burger samples were 26.01, 17.87 and 20.35%, respectively. Also, cooking loss values for control, 20% SF and 15% MBP finger samples before storage were respectively; 17.17, 12.96 and 16.38%. These observations show that burger and finger samples prepared from sand smelt fish by formulation with the filling materials SF and MBP had the lower values of cooking loss when compared with control samples of the two products. It could be concluded that the filling materials particularly soy bean flour (SF) had an improving effect in minimizing the cooking loss, consequently, reducing the undesirable changes in the cooking characteristics of sand smelt fish products. Cooking process by frying is usually accompanied by moisture loss by evaporation and fat absorption by the product. The effect of filling materials in lowering the cooking loss may be explained by their characteristics in retarding water loss and increasing oil absorption. Some other filling materials such as artichokes, burg hut, potato and plant flours showed similar lowering effect on cooking loss in fish products (Ibrahim, 2004; El-sherif, 2007 and Izci, 2010). Data given in Table 8 show storage changes in cooking loss in sand smelt fish burger and finger during storage for 90 days at -18°C. No considerable changes in cooking loss could be observed in the early stages of frozen storage. Meanwhile, as the storage period prolonged, cooking loss values increased. Cooking loss values of control, 15% SF and 15% MBP burger samples increased from 26.01, 17.87 and 20.35% at zero time to 27.68, 20.61 and 23.44% after 90 days frozen storage. Under the same conditions of storage the initial values of cooking loss in control, 20% SF and 15% MBP finger samples increased from 17.17, 12.96 and 16.38% to 19.63, 14.82 19.13% after 90 days storage, respectively. We found no previous research about changes in cooking characteristics of fish products during storage.

Conclusion

Sand smelt fish burger and finger considered as good source for protein, fat, ash and carbohydrates. The substitution material (soybean flour (SF) and minced boiled potatoes (MBP)) was used by different levels in this investigation were improved the chemical composition of produced fish products. During frozen storage, No considerable changes in chemical composition and cooking loss of sand smelt fish burger and fingers. At the end of 90 days frozen storage period sand smelt fish products had a good chemical composition.

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